Receiving Report

	nte: 1///0/5 applier: MARX	CAOTIL	Batch Dart I		40/8/11	19158
Packing Slip: Invoice: Receipt:	Yes / No / Yes Cash Cr	W SI Q	elease Note A /aybill Attache nipment Comp C6 Inspection /ork Order	d: Ye olete: Ye		
Discrepancies Part	Description	Quantity	Quantity	Quantity Returned	Quantity Short	Comments
Number	Boothpare	Ordered	Received	Returneu	SHOTE	
!			,			
Initials of receiver (if shipment OK) Level 12						
Production/Ad Date Received/Cos Initial	11/10/6	3			Locat	ion
	. 7		e :			25-

RECEIVED OCT 1 2 2011

**Remit To** 

A.M. CASTLE & CO. (CANADA) INC. - B9204 P.O. BOX 9100 TORONTO, ONTARIO M4Y 3A5 CANADA

INVOICE



Invoice No.	20064830
Invoice Date	10/03/2011
Account No.	50676 DART AEROSPACE LTD

Bill To	Ship To
DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA	DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY ON K6A 1K7 CANADA

TERMS AND CONDITIONS OF CUSTOMER NOTICE

DISCLAIMER OF WARRANTIES AND LIMITATIONS OF LIABILITY

THERE ARE NO WARRANTIES OR REPRESENTATIONS, EXPRESS OR IMPUED, INCLUDING ANY REGARDING MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, EXCEPT AS EXPLICITLY STATED ON THE ACKNOWLEDGEMENT PROVIDED BY A.M. CASTLE & CO. OR ITS AFFILIATES (CASTLE\* HEREAFTER).

LIABILITY FOR THE BREACH OF ANY WARRANTY IS LIMITED TO REPLACEMENT OF DEFECTIVE OF NONCONFORMING GOODS OR TO THE REFUND OF THE PURCHASE PRICE UPON RETURN OF THE GOODS TO CASTLE, AT THE OPTION OF CASTLE. CASTLE IS NOT LIABLE FOR ANY OTHER DIRECT, INCIDENTAL, OR CONSECUENTIAL DAMAGES, INCLUDING LOST PROFITS, EVEN IF CASTLE HAS BEEN ADVISED OF THE POSSIBILITY OF SUCH DAMAGES. CUSTOMER ASSUMES ALL RISKS AND LIABILITY FOR LOSS, DAMAGE OR INJURIES TO PERSONS OR PROPERTY OF CUSTOMER OR OTHERS ARISING OUT OF THE USE OR POSSESSION OF THE GOODS.

Acceptance of your order by Castle is conditional upon your agreement to the terms and conditions. If you do not agree, all goods must be promptly returned to Castle, unused and unopened. Your acceptance of delivery of any part of the goods covered by this document will be deemed an agreement to the terms and conditions of sale which are contained on this document. Any inconsistent or additional terms or conditions which may be contained in your purchase order, confirmation, or other document, are objected to by Castle.

Invoice No.	20064830	Payment Terms	1% 10, NET 30	Date Shipped	10/03/2011
Invoice Date	10/03/2011	Due Date	11/02/2011	Shipped Via	CASTLE_NETWORK
Discount on Mater	ial & Labor	2.30 Discount if p	aid by 10/13/2011	Salesperson	Desbiens, Marc

Shipment Description	Shipment Information	Shipped Quantity I Unit Price	Amount CAD
Purchase Order #: Order # - Line #: Ordered:	15018 1732862-1 24 FT 14966	36.25 LBS 24.1700 FT \$9.51 / FT	\$229.86
Item Description:  Heat Number(s): Specification(s):	0.7500.RD.17CR-4NI.STAINLESS.CF.SOLTR.COND A.132.0000-156.0000 G17507 AMS 5643		

Line Total:

138353438 RT HST

Taxes:

**Invoice Total:** 

13% Tax

29.8

\$29.88 \$259.74

\$229.86

Remit Currency: CAD

CUSTOMER IS RESPONSIBLE FOR ALL SHIPPING DOCUMENTS AND COMPLIANCE WITH ALL UNITED STATES LAWS INCLUDING BUT NOT LIMITED TO U.S. EXPORT LAWS AND REGULATIONS.

ENTERED OCT 12 2011

9590

# Purchase Order Receipt Listing

Thursday, October 06, 2011 7:49:14 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO15018 Receipt Dates from 10/6/2011 to 10/6/2011 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Reference/ Description/ Cert Std	PO U/M / Stock U/M		Required Date Required Qty	Recv Date/ Recv Emp	Recv Oty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
/endorID\Vendor Name	lor Name	VC-MET001	Metaux Castle			The state of the s				The second secon	>
PO15018	_	M174R0.750	f		10/4/2011	10/4/2011 10/6/2011	24.1700	\$9.51	0.0000	0	\$229.86
CAD	No	17-4 round bar .750	ır.750 f		24.0000 DESJ02	DESJ02		\$229.86	0.0000	0	r. T
		119158			S#.		•				
									Total Received Quantity:	uantity:	24.1700
								Total	Total Qty to Inspect (PO U/M):	O U/M):	0.000
	3		A.	18.	<b>*</b> *ga			E	Total Reject Quantity: Total Receipt Value:	uantity: t Value:	0.0000



# PACKING SLIP

A. M. Castle & Co.

Page 1 of 1

Shipment No: 1004756

Chip From:		Sold To:	Ship To:	Deliver To:
A. M. Castle & Co.	(Canada)	A. M. Castle & Co. (Canada) DART AEROSPACE LTD	DART AEROSPACE LTD	DART AEROSPACE LTD
In C:   ONTREAL		HAWKESBURY, ON K6A 1K7	HAWKESBURY, ON K6A	HAWKESBURY ON
835-SELKIRK AVENUE	NUE	CA	1K7 CAN	K6A 1K7
POINTE CLAIRE, QUEBEC H9R 3S2	QUEBEC			CA
Date Shipped	F.O.B.	Freight Terms	Carrier	BOLNo
03-OCT-2011	ORIGIN	Prepaid	MANITOULIN	1004756-2

Shipment Details			Final Destination Branch - MON	Branch - MON	
Order No	Line No	Item No	Description		
1732862	•	14966	0.7500.RD.17CR	0.7500.RD.17CR-4NI.STAINLESS.CF.SOL TR.COND	OL TR.COND
			A.132.0000-156.0000	000	
			SPECIFICATIONS: AMS 5643	<b>IS: AMS 5643</b>	
purchase Order No	Part	Part Number	Ordered Qty	-	Anvoice Oty
15018			24.00 FT	2	24.17 FT )
Details	•		(		
Delivery No.	Mill	Heat-Number	Mech Id / PCS	Width (IN)   Leng	Width (IN) Length (IN) Shipped Qty(LBS)
96661346	TALLEY	( G17507 >	/ 2	145	36.25
	METALS, INC.				
			,		

These commodities/hechnologies are subject to US Export Administration & US State Dept. Regulations and, if intended for export, werefare exported thereunder. Diversion contrary to US Law is Prohibited.

ye hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any specifications forming a part of the description.

1 est reports are on file subject to examination. All claims for defective material are waived unless made in writing to A.M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be returned to the correct size, or material cut by the customer cannot be correct size, or material cut by the customer cannot be correct size, or material cut by the customer cannot be calculated as a size of the correct size, or material cut by the cut of the correct size of the cut of t

Name:

Date:



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

### PURCHASE ORDER

### Purchase Order ID PO15018

Purchase Order Date 9/26/2011 PO Print Date 9/26/2011

Page Number 1 of 1

Order From:

VC-MET001

**METAUX CASTLE** 

A.M. CASTLE & CO. (CANADA) INC. - BOX B9204 PO BOX 9100

TORONTO, ON M4Y 3A5

CA

**Contact Name** 

Vendor Phone

514 694 9575

Vendor Fax

514 695 3281

Vendor Account Nbr

Buyer

Brigitte Golden

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms Currency Net 30 CAD

FOB

Destination-Collect

Ship To:

DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

**CANADA** 

Line Nbr Reference **Revision ID** 

Vendor Part Number

Mfg ID

Description/

Req Date/ Taxable Unit of Measure

Req Qty/ Ship Method **Unit Price** 

Extended Price

M174R0.750

17-4 round bar .750

10/4/2011

Yes

24.00 Yours ppd

\$9.5100

\$228.24

Special Inst:

652417 F Pullin/5 17-4PH / S17400/ TYPE 630SSROUND BAR PER AMS 5643 / ASTM A564 GRAIN MUST BE ALONG LEGTH OF

BAR

MIN. YIELS TENSILE STRENGTH= 10KST 1001/5 T

MIN. ULTIMATE TENSILE STRENGTH=

150 KSI

SPEC: ASTM A564

PO Total:

\$228.24



No substitution or deviation without consent. Certificate of Conformity or Material Certification required when applicable

### **Brigitte Golden**

From:

Brigitte Golden <bgolden@dartaero.com>

Sent:

Monday, September 26, 2011 2:32 PM

To:

mdesbien@amcastle.com

Cc:

L Lacelle (llacelle@dartaero.com)

Subject:

new po15018 FROM dART

**Attachments:** 

PO15018 Metaux Castle.pdf

Hi Marc,

Please find attached new PO!

Thank YOu

Brigitte Golden Document Control

DART AEROSPACE Ltd.

1270 Aberdeen Street Hawkesbury Ontario Canada K6A 1K7

Tel:(613)632-5200 Ext 224 Fax:(613)632-1053

bgolden@dartaero.com

Please consider your environmental responsibility before printing this e-mail

### **Linda Lacelle**

From:

Desbiens, Marc <mdesbien@amcastle.com>

Sent:

September 26, 2011 1:59 PM

To: Subject: Linda Lacelle RE: ONE MORE

Hi Linda.

\$ 9.51 Ft 7-8 days

Thanks

M174R0.750

**From:** Linda Lacelle [mailto:llacelle@dartaero.com] **Sent:** Monday, September 26, 2011 1:54 PM

**To:** Desbiens, Marc **Subject:** ONE MORE

24' x 17-4 PH round bar 0.750

Thank You, Linda Lacelle Production Manager Dart Aerospace Ltd Hawkesbury, ON Phone: 613 632 9577 Fax: 613 632 1053

Fax: 613 632 1053 Cell: 613 676 1655

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Castle Metals FP

	6-17501	
HEAT NUMBER	<del>G</del> Cro	
MECHANICAL ID	14966	•
ITEM CODE	14966	-
LOT NUMBER	12116	_
PO NUMBER	121456	_
RECEIPT DATE	6.00	_
SUPPLIER	7/1/1/24	_
SPECIFICATION	16	_
LCS	<u>no</u>	_
COMMENT	41	
ADDOOMED	71	

### CERTIFICATE OF TESTS CERT SERIAL# 000779489

### **ABNAHMEPRUEFZEUGNIS**

### CERTIFICAT DE CONTROLE



## A Carpenter Company

THE RECORDING OF FALSE. FICTICIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMEN MAY BE PUNISHED AS A FELONY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAW. TITLE 18 CHAPTER 47.

• THE VALUES AND OTHER TECHNICAL DATA REPRESENT THE RESULTS OF ANALYSES AND TESTS MADE ON SAMPLES COLLECTED FROM THE TOTAL LOT. ORIGINAL DATA RECORDS CAN BE TRACED BY REFERENCE TO THE CARPENTER ORDER NUMBER.
• MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM, ALPHA AND GAMMA SOURCE CONTAMINATION.

• THIS DOCUMENT SHALL NOT BE REPRODUCED. EXCEPT IN FULL. WITHOUT THE WRITTEN CONSENT OF CARPENTER TECHNOLOGY CORPORATION.

Talley Metals Technology, Inc. 205 Talley Metals Lane McBee, SC. 29101 Tel: (610) 208-2000 (800) 338-4592

06/20/11 CUSTOMER / BESTELLER / CLIENT

SELLER / VERKÄUFER / VENDEURPAGE 1 OF

A.M. CASTLE & CO 3400 N WOLF RD FRANKLIN PARK , IL 60131 TALLEY METALS TECH, INC.

ACCOUNTS PAYABLE P. O. BOX 2498

	HARTSVII	LE ,SC	Z322T
CUSTOMER ORDER NO./BESTELL-NR./Nº DE COMMANDE	CARPENTER NO./WERKS-NR./Nº DE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHT/GEWICHT/POIDS
121456	TLY825401 L12891	06/20/11	1980.000
AMS 2303 REV F (0	(	SER S17400 SH	

AMS 5643 REV R (02/ /08) ASTM-A484-11 ASTM-A564-10 ASME-SA564 2010 EDITION (TYPE 630) ASTM-F899-11 (CHEM ONLY)

0'.750000 IN. (19.05 MM) RD SIZE

PRIMARY HEAT CHEMISTRY (WT%): (TEST METHOD IS SHOWN IN PARENTHESIS)

S (COM) 0.022 CR (XRF) 15.27 SI(XRF) P (XRF) MN (XRF) C (COM) 0.0180.0240.80 CB (XRF) NI(XRF) N (FUS) 0.036 TA(XRF) MO(XRF) 0.20 CU(XRF) LT .01

CB+TA

THIS HEAT MELTED BY THE ELECTRIC ARC/AOD PROCESSES
THIS MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH CARPENTER SPECIALTY ALLOYS
OPERATIONS QUALITY PROGRAM MANUAL REVISION 29, DATED 09/01/10.
MILL HEAT TREATMENT:

SOL ANL 1900F ( 103 1.30 HOURS WATER TYPE TEMP (BATCH FURNACE) (1037C) TIME OUENCH

DISCS MACROETCHED AND APPROVED

319 HARDNESS AS SHIPPED, HBW

(MIDRADIUS)

MAGNETIC PARTICLE: FREQUENCY = 0 / SEVERITY = 0

MICROSTRUCTURE - FERRITE

.82%

CONTINUED ON NEXT PAGE

This certification is made to the customer printed on this form. Carpenter neither makes, nor assumes responsibility for, any representation or certification to other parties.

Die vorliegende Zertifizierung ist nur für den in diesem Formular genannten Kunden gültig. Carpenter übernimmt gegenüber Dritten keinerlet Haftung für die ausgewiesenen Daten oder Zertifizierungen.

Ce certificat est uniquement valable pour le client dont le nom est imprimé sur ce formulaire. Carpenter n'assume pas de responsabilité pour une certification vis-à-vis d'une tierce personne.

### CERTIFICATE OF TESTS CERT SERIAL# 000779489

### **ABNAHMEPRUEFZEUGNIS**

### CERTIFICAT DE CONTROLE



# TALLEY METALS A Carpenter Company

Talley Metals Technology, Inc.

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06/20/11 CUSTOMER/BESTELLER/CLIENT

SELLER / VERKÄUFER / VENDEURPAGE 2 OF 2

A.M. CASTLE & CO 3400 N WOLF RD FRANKLIN PARK ,IL 60131 TALLEY METALS TECH, INC.

THE RECORDING OF FALSE. FICTICIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHED AS A FELONY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAW. TITLE 18. CHAPTER 47.

THE VALUES AND OTHER TECHNICAL DATA REPRESENT THE RESULTS OF ANALYSES AND TESTS MADE ON SAMPLES COLLECTED FROM THE TOTAL LOT. ORIGINAL DATA RECORDS CAN BE TRACED BY REFERENCE TO THE CARPENTER ORDER NUMBER.

MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM, ALPHA AND GAMMA SOURCE CONTAMINATION.

ACCOUNTS PAYABLE P. O. BOX 2498 HARTSVILLE ,SC 29551

CUSTOMER ORDER NO./BESTELL-NR./N° DE COMMANDE	CARPENTER NO./WERKS-NR./Nº DE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHT/GEWICHT/POIDS
121456	TLY825401 L12891	06/20/11	1980.000

HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE : CAPABILITY

G17507

UNS NUMBER S17400

900 F( 482 C), 01 HR

AIR COOL

(T)RANSVERSE (L)ONGITUDINAL YIELD STRENGTH, (0.20 %) KSI(MPA) TENSILE STRENGTH, KSI(MPA) ELONGATION IN 1.40", % REDUCTION OF AREA, % HARDNESS , HBW -

209.0 ( 1441) 212.0 ( 1462) Sunola

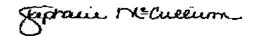
11.0 48.0 418.0

(CONVERTED FROM TENSILE STRENGTH)

NO WELD REPAIR PERFORMED
MATERIAL PRODUCED ON THIS ORDER WAS MELTED AND MANUFACTURED IN THE U.S.A.
MATERIAL HAS BEEN MELTED IN USA OR QUALIFYING COUNTRY TO DFARS REQUIREMENTS 252.225-7014 WITH ALTERNATE 1 FOR QUALIFYING COUNTRY 225.872.1,
SUPERSEDED BY DFARS REQUIREMENTS DFARS 252.225-7008 AND 252.225-7009.
WE HEREBY CERTIFY THAT THE ABOVE TEST DATA ARE IN ACCORDANCE WITH THE
PURCHASE ORDER AND SPECIFICATION REQUIREMENTS. CERTIFICATE OF TEST IS
PREPARED IN ACCORDANCE WITH PARAGRAPH 3.1 OF EN 10204 (DIN50049)

STEPHANIE E. MCCULLUM QUALITY ASSURANCE ENGINEER CARPENTER TECHNOLOGY CORPORATION

14966 AMC 3174-03





in partnership with en association avec



Meyers lemmals / Terminaux Belleville (613) 968-6390 Brockville (613) 968-6390 Brockville (613) 345-2223 Comwall (613) 936-1711 Kingston (613) 936-1711 Kingston (613) 934-4525 Lindsay (705) 324-1731 Montréal (613) 737-2957 Peterborough (705) 748-4444 Toronto (905) 670-2270



gs/PART AEROSPACE LTD		B/L NUMBER / CONNAISSEMENT	T g	STICKER / ÉTIQUETTE		
1270 ABERDEEN ST.		10047562				DATE
ÎN )				1270732779	04-	Oct-11
HAWKESBURY, ON K6A 1	K7				TRAILER	/ REMORQUE
<u> </u>	613-632-5200					
EAN CACHT H						
AM CASTLE & CO CANAD	A INC	MANITOULI	אגסיים וא'	ICDODE	L	ORIGIN/ORIGIN
835 SELKIRK AVE.				ISPORT		
POINTE OF A TOP - DO		PO BOX 39				OTT
POINTE CLAIRE, PQ H9	R 3S2	$\left  \frac{\mathbb{J}_{\lambda}^{\mathcal{E}}}{\mathbb{A}} \right $ ATTN Inte	rlines	Payable		DEST.
DELIVERY INSTRUCTIONS / INSTRUCTIONS DE LIVRAISON	514-694-9575	GORE BAY,	ON PO	P 1H0		OTT
and the second state of the second se						
PACKIN	G SLIP MUST BE DEL	IVERED WITH	ORDER			
	1 . 1	1				
IECES / COLIS PO#:15	014 OUT 144 X (a)	XZ 1 ot	7 Idel	1111		
	DESCRIPTION	1001	WEIGHT / POID	OS AS WIJCOMME POIDS   RATE		
- CONDERD METAL	PRODS		746	-   VIO 1113001111111 TOIDO   NA!	E / TARIF COLLEG	CT / PORT DÛ
PACKING SLIP		Ψ.,				
FUEL SURCHARGE	(11.70%)					
					1	
2.16					1	
2	PREPA	-F/ V				
CEIVED FROM / REÇU DE		NAME NOM DU CHAUFFEUR	746			
MANITOUT.TN ANSFERRED TO / TRANSFERE A	1	THE WOM DO GRADFFEUR	DRIVER ID#	DELIVERY DATE / DATE DE LIVI	RAISON GT	
ANSFERRED TO / TRANSFERE À	NOTICE: THE CONSIGNEE ON PREPAID FREIGHT MAY BE LUBLE FOR THE	APRIVAL TIME / TEMPS APRIVE T	1517	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	rs/	
<u> </u>	CHARGES PURSUANT TO SECTION 2 OF THE BILLS OF LADING ACT.  AVIS: LE CONSIGNÉ SUR FRET PRÉPAYÉ PEUT ÉTRE SUJET AUX FRAIS DE  CARGAISON POUR SUIVI À LA SECTION 2 DE L'ACTE DE CONNAISSEMENT.		TIME IN / TEMPS EI	TIME OUT / TEMPS SOR	ITIE	
	RECEIVED IN APPARENT GOOD ORDER / REÇU EN BON	<del></del>	C DDING I LOT WATER	11		1
	X	PLEASE	E PHINI LAST NAME / I	NOM DE FAMILLE EN LETTRES MOULÉES S.V.P		_
		<del>   X</del>			AMOUNT DUE / M	IONITANT À DAVED